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(71) Applicant (for all designated States except US): **DANIELI & C. OFFICINE MECCANICHE SPA** [IT/IT]; Via Nazionale, I-33042 Buttrio (IT).

(72) Inventors; and

(75) Inventors/Applicants (for US only): **BORDIGNON, Giuseppe** [IT/IT]; Via Roma, 10/2, I-33050 Bicinicco (IT). **PAIARO, Ivan** [IT/IT]; Via del Capitello, 75, I-34077 Ronchi Dei Legionari (IT). **DE LUCA, Andrea** [IT/IT];

Via Candotti, 61, I-33047 Remanzacco (IT). **POLONI, Alfredo** [IT/IT]; Via G. Paolini, 29, I-34070 Fogliano Redipuglia (IT).

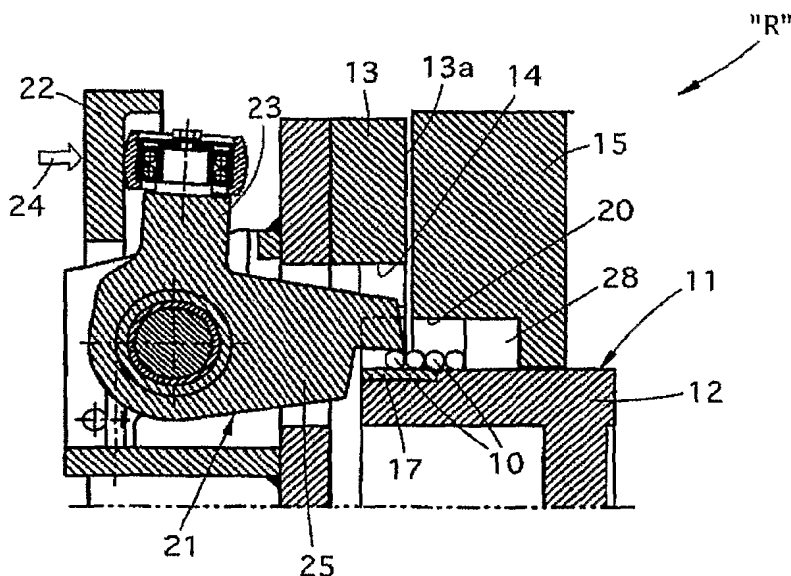
(74) Agents: **PETRAZ, Gilberto** et al.; GLP SRL, Piazzale Cavedalis, 6/2, I-33100 Udine (IT).

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(54) Title: COILING DEVICE AND METHOD FOR ROLLED OR DRAWN LONG PRODUCTS



(57) Abstract: Coiling device ("R") and relative method for a windable long, metal product (10). The device ("R") comprises a mandrel (12) having a substantially circular transverse section and rotating around a horizontal, vertical or inclined axis, and at least a guide and containing device (15, 16) which is driven between a first working position wherein it cooperates with the mandrel (12), and a second inactive position wherein it is arranged distant from the mandrel (12). The coiling device ("R") also comprises at least a clamping device (21) associated with the mandrel (12), which clamps at least temporarily an initial segment of the metal product (10).



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